

## CASTING - Plant & machinery

S.No	Details Ferrous Casting Unit	Make & Capacity	No.s
1	Induction Furnace	500 kg Inductotherm	1 No.
2	Cupola Furnace	2000 kg per hour	1 No.
3	Sand Plant	Mechanical	1 No.
4	Core Shop	10 x 10 Core room	1 No.
5	Shell Core Shooter (Small)	Small	1 No.
6	Molding Machine	Whpl - 1 (400 x 300)	3 No.s
7	Shot blasting Machine	20" x 27 " Belt type	2 No.s
8	Pedestal Grinder	12 x 11/2 x 11/2	4 No.s
9	Desk Grinder	AG 9	2 No.s
10	Compressor (Screw)	25 Hp	2 No.s
11	Hand Air blower	Black & Decker	6 No.s
12	Blow Lamp	Weismann	2 No.s
13	Hand Grinder	AG4 , AG7 , Ag9	2 No.s
14	DG Set	300 KVA	1 No.
15	DG Set	63 KVA	1 No.
16	DG Set	40 KVA	1 No.
17	CNC Turning Centre	500 x 600	2 No.s
18	CNC Turning Centre	495 x 270	6 No.s
19	VMC -500	400 x 600	1 No.
20	VMC - 55 T	300 x 500	1 No.
21	Horizontal Milling M/c	-----	2 No.s
22	Lathe Machines	-----	25 No.s
23	Drilling Machines	-----	35 No.s
24	Surface Grinder	-----	1 No.s

